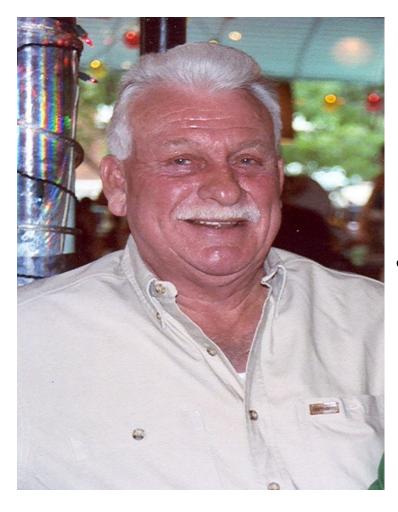
Coal Man of the Year - 2006 **Kentucky Mining Institute**





This Award is Presented to

Ben Spears

recognition of leadership, recognition of comment, dedication, and significant contributions to safety in the Kentucky coal industry over a long and distinguished career.